

Order Forms-Cut Sheets

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GENERAL PACKET INFORMATION:

Acosta Sheet Metal Mfg.'s "Cut Sheet Packet" is used for items that we do not currently stock. For questions on current fabrication turn-around times, please contact a member of our customer service team.

DUCT CLEANLINESS GUIDELINES:

Duct Cleanliness guide according to SMACNA "Duct Cleanliness For New Construction Guidlines: Duct Cleanliness for New Construction", published 2000. For more information, please contact SMACNA directly. (www.smacna.org).

	Duct Cleanliness									
Level 1	Cover Only	No wipe down; no cleaning solution; covered ends (visqueen); complies with SMACNA "Basic" Cleaning Guidlines.								
Level 2	"Dry" Clean and Cover	Wipe down (standard cloth); no cleaning solution; covered ends (visqueen); complies with SMACNA "Intermediate" Cleaning Guidlines.								
Level 3	"Wet" Clean and Cover	Wipe down (standard cloth); cleaning solution (1:1 ratio, 50/50 alcohol and water); covered ends (visqueen); complies with SMACNA "Advanced" Cleaning Guidlines.								
Level 4	"Extra" Clean and Cover	Wipde down (lint-free cloth); cleaning solution (1:1 ratio, 50/50 alcohol and water); covered ends (visqueen); exceeds SMACNA "Advanced" Cleaning Guidlines.								

Line Items and Table Initials:

Each cut sheet provides a table for specificaiton. The table to the right identifies each abbrevitation, and what the abbreviation indicates. Note that each abbreviation has a specific unit of measurment.

Line	Item/Table Initials	Unit of Measurement
Aø/Bø/Cø/Dø	diameter	inches
A/B/C/D/E/F	dimensions	inches
Α	angle degree	degree of arc
BU	bottom up	orientation (inches)
D	depth	inches
Deg	degree	degree of arc
End 1	end 1 connection	N/A
End 2	end 2 connection	N/A
Ga	gauge	thickness
Н	height	inches
L	length	inches
LR/SR	long radius/short radius	LR/SR
Liner	liner	thickness (inches)
0	offset	inches
Qty	quantity	# of units
R	radius	inches
TD	top down	orientation (inches)
Туре	item label (i.e. A, B, C, etc.)	N/A
W	width	inches

We want to know what YOU think! Click the link to give us feedback: https://www.surveymonkey.com/r/8QLZN9B

Guide Definitions:

Each cut sheet form includes a guide of specifications to use for applicable details.

	Seams							
MW	mig weld							
PB	pittsburgh							
SN	snap lock							
SW	spot weld							
TW tig weld								
End Connection								
В	bead							
С	crimp							
DM	ductmate							
EC	end cap							
FL	flange							
LE	large end							
PS	pipe size							
RAW	raw (no treatment)							
S&D	&D "S" and Drive							
SE small end								
TDC	transverse connector/flange							
	Orientation							
A	angle/degree							
BU	bottom up							
CL	centerline							
LR	long radius							
0	offset							
SR	short radius							
STD	standard							
TD	top down							
	Ancillaries							
D*	damper (types available: regular KSR-195, 3/8" rod, 1"/1.5" standoff)							
LTV	large turn vanes							
STV	small turn vanes							

yes We Can! Cut Sheet: Form #1 - Rectangular Straight Duct Page ____ of ____ Requested Completion Date and Time: _____ Vehicle Size Limitation(s), if applicable: Will Call -OR-Delivery: Requested Date & Time: _____ Sheet Metal Manufacturing, In If the job site has any restrictions to Address for Delivery: - Include street name, city, zip code, any building/Area #, etc. the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used. Van-10'L x 10'6"H **Customer and Job Information** – Please fill out information completely Box Truck-24'L x 13'6"H Company Name: _____ Job Name: ____ Contact Name: _____ Job Number:_____ Flatbed-24'L x 10'6" H 28' Trailer- 28'L x 13'6"H P.O./Purchase Order #: Contact Email: ___ 45' Trailer-45'L x 13'6" H Contact Phone #: ___ **End Connection** 60" Coil 48" Coil **End Connection** 60" Coil 48" Coil End 2 47'' TDC / TDC 44-1/4" S&D / S&D 56-1/4" 59" TDC / Raw (or EC) 58-1/8" 46-1/8" S&D / Raw (or EC) 59-1/2" 47-1/2" TDC / DM 46-1/8" S&D / TDC 57-5/8" 45-5/8" 58-1/8" S&D / DM 59-1/2" 47-1/2" **End Connection** 60" Coil 48" Coil WxD DM / DM 60" End 1 DM / Raw (or EC) 6N'' 48" Material: Static Pressure: Liner: **Special Handling Functions: Duct Cleanliness:** NO Galvanized Level 1: Cover Ends Only Positive Not Exposed No wipe down; visqueen ends. YES -0.5" Negative Exposed Stainless Steel 304 2B Level 2: "Dry" Clean and Cover Seal Seams Wipe down inside (standard cloth): visqueen ends. 0-2 Aluminum Level 3: "Wet" Clean and Cover Other: 1.5' Wipe down inside (standard cloth) with 50/50 alcohol and Cold Rolled 2" water; visqueen ends. Level 4: "Extra" Clean and Cover Other: Wipe down inside (lint-free cloth) with 50/50 alcohol and

Special Instructions/Notes:

Other:

GUIDE: End Connections: TDC (Transverse Connector/Flange) - DM (Ductmate) - FL (Flange) - S&D ("S" and Drive) - EC (End Cap) - RAW (Raw) Seams: PB (Pittsburgh) - SN (Snap Lock) - SW (Spot Weld) - MW (Mig Weld) - TW (Tig Weld)

Line #	Qty	Ga	W	D	L	Liner	End1	End2	Notes
Ι									
II									
III									
IV									
V									
VI									
VII									
VIII									
IX									

water; visqueen ends.

yes We Can! Cut Sheet: Form #2 - Transitions, Offsets, and Square-to-Rounds Page _____ of ____ Requested Completion Date and Time: _____ Vehicle Size Limitation(s), if applicable: Will Call -OR-Delivery: Requested Date & Time: _____ Sheet Metal Manufacturing, In If the job site has any restrictions to Address for Delivery: - Include street name, city, zip code, any building/Area #, etc. the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used. Van-10'L x 10'6"H **Customer and Job Information** – Please fill out information completely Box Truck-24'L x 13'6"H Company Name: _____ Job Name: ____ Contact Name: _____ Job Number: ____ Flatbed-24'L x 10'6" H ______ P.O./Purchase Order #: 28' Trailer- 28'L x 13'6"H Contact Email: ___ 45' Trailer-45'L x 13'6" H Contact Phone #: ___ (C) Oaee Offset LEFT (D) Square-to-Round (A) Rect. Transition (B) Rect. Offset LEFT

End 2

W2 x D2

TĎ

W1 x D1

(3) agas amast 227	(2)
End 2	End 2
$-0 \rightarrow \boxed{\begin{array}{c} W2 \times D2 \\ \hline \end{array}} \boxed{\begin{array}{c} S2 \\ \hline \end{array}}$	+ 0 → Bø S2
	† - +
/ / / .	· //// † \\\
/ / L TD / .	
/ <u> </u>	TD TD
W1 x D1 $\stackrel{\bullet}{S1}$	W1 x D1
End 1	End 1

End 1	r	Liid i	CIIU I	. Elia i
Material:	Static Pressure:	Liner:	Special Handling Functions:	Duct Cleanliness:
Galvanized Stainless Steel 304 2B Aluminum Cold Rolled Other:	Positive Negative 0-2 3 4 6 Other:	NO YES - 0.5" 1" 1.5" 2"	Not Exposed Exposed Seal Seams Other:	Level 1: Cover Ends Only No wipe down; visqueen ends. Level 2: "Dry" Clean and Cover Wipe down inside (standard cloth); visqueen ends. Level 3: "Wet" Clean and Cover Wipe down inside (standard cloth) with 50/50 alcohol and water; visqueen ends. Level 4: "Extra" Clean and Cover Wipe down inside (lint-free cloth) with 50/50 alcohol and water; visqueen ends.
Special Instructions/No	tes:	:	:	: · · · · · · · · · · · · · · · · · · ·

GUIDE: End Connections: TDC (Transverse Connector/Flange) - DM (Ductmate) - FL (Flange) - S&D ("S" & Drive) - EC (End Cap) - RAW (Raw) Seams: PB (Pittsburgh) - MW (Mig Weld) - TW (Tig Weld)

Orientation: TD (Top Down) - BU (Bottom Up) - CL (Centerline) - O (Offset)

*NOTE: Specify Top Down (TD), Top Flat (TF), Bottom Up (BU), Bottom Flat (BF), or Centerline (CL) on applicable items.

Line #	Type	Qty	Ga	W1	D1	W2	D2	Bø	L	S 1	S2	0	TD	End1	End2	Notes
I																
Ш																
III																
IV																
V																
VI																
VII																
VIII																

End 2

W2 x D2

W1 x D1

- 0

S2

S1

Nes We Can!

Cut Sheet: Form #3 - End Caps (Rectangular)

	A/06	4-1	Date:	P	age of .	Req	uested Comp	pletion Date	e and Time:	
Sheet 1	Metal Manufactur	ring, Inc.	Will		Delivery: R	Requested Da	te & Time: _			Vehicle Size Limitation(s), if applicable: If the job site has any restrictions to the size of vehicle that can be used for delivery, please mark the vehicle size(s)
										that CAN be used.
	and Job Info				, ,					Van-10'L x 10'6"H
	ame:		Box Truck-24'L x 13'6"H							
										Flatbed-24'L x 10'6" H
	ail:									28' Trailer- 28'L x 13'6"H
Contact Pho	one #:									45' Trailer-45'L x 13'6" H
(A	A) Rect. End	Сар				(B) Rect. E	End Cap w/ O	Dutlet		(C) Flat TDC End Cap
^	WxD	∫\ ,	Large End Cap: 1" STD: (20-18 Small End Cap: 5/8" STD: (26-2		3" STD	'	3ø VxD		$ \begin{array}{c} 3\frac{\cancel{8}^{"}}{\cancel{\uparrow}} \\ & \\ & \\ 4" \end{array} $	WxD 3/8" large Flat TDC EC End 1 (D) 4" Deep TDC End Cap WxD 4" Deep TDC End Cap End 1
Material:		Static	Pressure:	Liner:		Special Ha	andling Fu	nctions:	Duct Cleanliness:	
Galvani Stainle Alumin Cold Ro	ess Steel 304 num olled	2B N6	egative 2	NO YES -	0.5" 1" 1.5" 2"	Not Expose Expose Seal So Other:	ed		Wipe down insid Level 3: "Wet" Wipe down insid water; visqueen Level 4: "Extra"	visqueen ends. Clean and Cover de (standard cloth); visqueen ends. Clean and Cover de (standard cloth) with 50/50 alcohol and ends. "Clean and Cover de (lint-free cloth) with 50/50 alcohol and
GUIDE: E	B (Bead	/Notes: tions: TDC	(Transvers						· '	PS (Pipe Size) – SE (Small End)
	eams: PB (rientation:				ld) – TW (7	Гід Weld) –	- MW (Mig \	Weld)		
Line #	Туре	Qty	Ga	W1	D1	BØ	Liner			Notes
						<u> </u>				
II					<u> </u>	<u> </u>				
III					<u> </u>					
l IV										

۷ ۷I VII VIII

Wes We Can!	!		Cut Shee	et: Form #	4 - Ceiling	I Roxes (Kectangu	larj			
A	<u> </u>	f a	Date:	P	age of_	Requ	iested Compl	etion Date ar	ıd Time:		
Sheet-M	letal Manufactur	ing, Inc	Will (Call -OR-	Delivery: Red	quested Dat	e & Time:				nicle Size Limitation(s), if applicable
		-8) 14(,	Address fo	r Delivery: –	Include street r	name, city, zi	ip code, any b	uilding/Area #	, etc.	the	he job site has any restrictions to size of vehicle that can be used for
											ivery, please mark the vehicle size(s) t CAN be used.
Customer a	nd Job Infor	mation - Ple	ease fill out ir	nformation cor	npletely						Van-10'L x 10'6"H
Company Nar	me:					Job	Name:				Box Truck-24'L x 13'6"H
Contact Nam	e:		Flatbed-24'L x 10'6" H								
Contact Emai	il:					P.O.,	/Purchase Or	der #:			28' Trailer- 28'L x 13'6"H
Contact Phon	ne #:										45' Trailer-45'L x 13'6" H
						(A) Ceili	ing Box				
						End 2	2				
							3"				
					S2	Bø	STD	<u> </u>			
									4" STD		
						WxD End		<u> </u>			
Material:		Static	Pressure:	Liner:	9	Snacial Ha	ndling Fun	octione. N	uct Clean	lingee	
Galvaniz	70d		sitive	NO	Γ	Not Exp	•	ictions. D		Cover Ends On	lv
			gative	YES -	0.5"	Exposed		L	─ No wipe	down; visqueen	ends.
Paint-Lo	0 K				1"	Seal Se		L		: "Dry" Clean ar wn inside (stand	nd Cover ard cloth); visqueen ends.
Bonderi	zed	0-2	<u>/</u>		1.5"	Other:_			Level 3:	"Wet" Clean a	nd Cover
Cold Ro	lled	3			2"					wn inside (stand isqueen ends.	ard cloth) with 50/50 alcohol and
		6						Γ	Level 4:	"Extra" Clean	
Other:_		- 1	ner:					L		wn inside (lint-f isqueen ends.	ree cloth) with 50/50 alcohol and
Special Ins	structions/	Notes:		<u> </u>	<u> </u>				water, vi	ioqueen enus.	
GUIDE: Er				se Connect	or/Flange) -	- DM (Dud	ctmate) – F	FL (Flange)	- RAW [F	Raw) – PS (Pip	oe Size) – SE (Small End)
Se) – C (Crim Pittsburgh		N (Spot We	ld) – TW (Ti	g Weld) –	MW (Mig V	Veld)			
	rientation:						<u> </u>	_			
Line #	Qty	Ga	W1	D1	L	Bø	S2	End1	End2		Notes
III											
IV											

Line #	Qty	Ga	W1	D1	L	Bø	S2	End1	End2	Notes
I										
II										
III										
IV										
V										
VI										
VII										
VIII										

Cut Sheet- Form #5 - Flhows (Rectangular)

Hes We Can!		5 - Ethows (Nectallyular)	
Sheet-Metal Manufacturing,	Will Call -OR-	nge of Requested Completion Da Delivery: Requested Date & Time: nclude street name, city, zip code, any building/A	Vehicle Size Limitation(s), if applicable:
Customer and Job Informa	tion – Please fill out information con		Van-10'L x 10'6"H
Company Name:		Job Name:	Box Truck-24'L x 13'6"H
Contact Name:		Job Number:	Flatbed-24'L x 10'6" H
Contact Email:		P.O./Purchase Order #:	28' Trailer – 28'L x 13'6"H
Contact Phone #:			45' Trailer-45'L x 13'6" H
S1 45° Std 6" Throat S2 W2 End 2	$\begin{array}{c cccc} \mathbf{S} & & & & & & \\ \mathbf{S} & & & & \\ \mathbf{S} & & & & \\ \mathbf{S} & & & & \\ \mathbf{S} & & & & & \\ \mathbf{S} $	S2 6" S1 W1 Throat Std S3 S3	S1 S1 S1 Finoat Std AØ S1 S1 Finoat Std AØ S1 Finoat S2 Finoat Std AØ S1 Finoat S2 Finoat S2 Finoat Std AØ S1 Finoat S2 Finoat S3 Finoat S3 Finoat S4 Finoat Fi
Material:	Static Pressure: Liner:	Special Handling Functions	: Duct Cleanliness:
Galvanized Stainless Steel 304 2B Aluminum Cold Rolled Other:	Positive NO Negative YES - 0-2 3 4 6 0ther:	Not Exposed 0.5" Exposed 1" Seal Seams 1.5" Other: 2"	Level 1: Cover Ends Only No wipe down; visqueen ends. Level 2: "Dry" Clean and Cover Wipe down inside (standard cloth); visqueen ends. Level 3: "Wet" Clean and Cover Wipe down inside (standard cloth) with 50/50 alcohol and water; visqueen ends. Level 4: "Extra" Clean and Cover Wipe down inside (lint-free cloth) with 50/50 alcohol and water; visqueen ends.
Special Instructions/Not	es:		

GUIDE: End Connections: TDC (Transverse Connector/Flange) – DM (Ductmate) – FL (Flange) – RAW (Raw)

Seams: PB (Pittsburg Lock) - TW (Tig Weld) - MW (Mig Weld) - SW (Spot Weld)

Orientation: A [Angle/Degree] – **STD** [Shop Standard]

Ancillaries: LTV (Large Turn Vanes) – STV (Small Turn Vanes)

Alicitaries: Liv (Large Turn valies) - 51V (Smatt Turn valies)																	
Line #	Type	Qty	Ga	W1	D	W2	S 1	S2	W3	S3	End1	End2	End3	TV	R	A	Notes
I																	
II																	
III																	
IV																	
٧																	
VI																	
VII																	
VIII																	

yes We Can! Cut Sheet: Form #6 - Special Elbows (Rectangular) Page ____ of ____ Requested Completion Date and Time: _____ Vehicle Size Limitation(s), if applicable: Will Call -OR-Delivery: Requested Date & Time: Sheet Metal Manufacturing, In If the job site has any restrictions to Address for Delivery: - Include street name, city, zip code, any building/Area #, etc. the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used. Van-10'L x 10'6"H **Customer and Job Information** – Please fill out information completely Box Truck-24'L x 13'6"H Company Name: _____ Job Name: ____ Contact Name: _____ Job Number: _____ Flatbed-24'L x 10'6" H P.O./Purchase Order #: 28' Trailer- 28'L x 13'6"H Contact Email: _____ 45' Trailer-45'L x 13'6" H Contact Phone #: ____ (B) Rectangular Pants (A) Radius Wye Elbow (C) Rectangular Elbow Offset End 2 End 3 **S**3 W1 x D End 1 End 2 W2 End 3 W3 0 A2 A2º 6" 029 Throat R2 R3 Std W1 x D S1 W1 x D End 1 End 1 **Special Handling Functions:** Material: Static Pressure: Liner: **Duct Cleanliness:** NO Level 1: Cover Ends Only Galvanized Positive Not Exposed No wipe down; visqueen ends. YES -Negative 0.5" Exposed Stainless Steel 304 2B Level 2: "Dry" Clean and Cover Seal Seams Wipe down inside (standard cloth): visqueen ends. 0-2 Aluminum Level 3: "Wet" Clean and Cover Other: 1.5'

Special Instructions/Notes:

Cold Rolled

Other:

GUIDE: End Connections: TDC (Transverse Connector/Flange) - DM (Ductmate) - FL (Flange) - RAW (Raw)

2"

Seams: PB (Pittsburg Lock) - TW (Tig Weld) - MW (Mig Weld)SW (Spot Weld) Orientation: O (Offset) - R (Radius) - A (Angle/Degree) - STD (Shop Standard)

Ancillaries: LTV (Large Turn Vanes) - STV (Small Turn Vanes)

Other:

	Alternation 2.17 (Eurge Farm Valles)																				
Line #	Туре	Qty	Ga	W1	D	W2	W3	R2	R3	A2°	A3°	S1	S2	S 3	End1	End2	End3	TV	L	0	02
I																					
II																					
III																					
IV																					
V																					
VI																					
VII																					

Wipe down inside (standard cloth) with 50/50 alcohol and

Wipe down inside (lint-free cloth) with 50/50 alcohol and

water; visqueen ends.

water; visqueen ends.

Level 4: "Extra" Clean and Cover

yes We Can! Cut Sheet: Form #7 - Drop Cheek Elbows (Rectangular) Page _____ of ____ Requested Completion Date and Time: _____ Vehicle Size Limitation(s), if applicable: Will Call -OR-Delivery: Requested Date & Time: _____ Sheet Metal Manufacturing, In If the job site has any restrictions to Address for Delivery: - Include street name, city, zip code, any building/Area #, etc. the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used. Van-10'L x 10'6"H **Customer and Job Information** – Please fill out information completely Box Truck-24'L x 13'6"H Company Name: _____ Job Name: ____ Contact Name: _____ Job Number:____ Flatbed-24'L x 10'6" H 28' Trailer- 28'L x 13'6"H P.O./Purchase Order #: Contact Email: ___ 45' Trailer-45'L x 13'6" H Contact Phone #: ___ (B) Radius Drop Cheek Wye (A) Radius Drop Cheek Elbow **S**3 END 2 W2 x D W2 x D2 W3 x D3 End 3 TĎ Н 6" Radius 6" Radius Throat Std ₩1 x D1 S1 W1 x D Throat Std End 1 End 1 **Special Handling Functions:** Material: Static Pressure: Liner: **Duct Cleanliness:** NO Level 1: Cover Ends Only Galvanized Positive Not Exposed YES

Other: 1.5' Cold Rolled 2" Other: Other:

Negative

0-2

Exposed Seal Seams

No wipe down; visqueen ends. Level 2: "Dry" Clean and Cover

Wipe down inside (standard cloth): visqueen ends.

Level 3: "Wet" Clean and Cover

Wipe down inside (standard cloth) with 50/50 alcohol and water; visqueen ends.

Level 4: "Extra" Clean and Cover

Wipe down inside (lint-free cloth) with 50/50 alcohol and water; visqueen ends.

Special Instructions/Notes:

Stainless Steel 304 2B

Aluminum

GUIDE: End Connections: TDC (Transverse Connector/Flange) - DM (Ductmate) - FL (Flange) - RAW (Raw)

0.5"

Seams: PB (Pittsburg Lock) - TW (Tig Weld) - MW (Mig Weld) - SW (Spot Weld)

Orientation: TD (Top Down) - O (Offset) - R (Radius) - A (Angle/Degree) - STD (Shop Standard)

*NOTE: Specify Top Down (TD), Top Flat (TF), Bottom Up (BU), Bottom Flat (BF), or Centerline (CL) on applicable items.

Line #	Type	Qty	Ga	W1	D1	W2	D2	A°	S2	S 1	TD1	TD2	Н	R1	R2	A 1	A2	S 3	End1	End2
I																				
II																				
III																				
IV																				
٧																				
VI																				
VII																				

nou!

Cut Sheet: Form #8 - Flex Connectors (Rectangular and Round)

Customer and Job Information – Ple	Will Call -OR- Delivery: Requested Da Address for Delivery: – Include street name, city,		Vehicle Size Limitation(s), if applicable: If the job site has any restrictions to the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used. Van-10'L x 10'6"H Box Truck-24'L x 13'6"H
	Joi		Flatbed-24'L x 10'6" H
	P.C		28' Trailer- 28'L x 13'6"H
Contact Phone #:			45' Trailer-45'L x 13'6" H
(A) Flex Connector	(B) Flex Connector	(C) Flex Connector	(D) Flex Connector
3" 3" 3" 3"	3" 6" 3" Round Rect Indoor Dutdoor Bead W1 x D1 (or A))	□ Round □ Rect (Ø S D C C B Bead (Ø A T T T T T T T T T T T T T T T T T T	## A # A # A # A # A # A # A # A # A #
Material:	Static Pressure:	Special Handling Functions:	
Galvanized Stainless 304 2B Aluminum Other:	Positive Negative 0-2 3 4 6 Other:	Exposed Not Exposed Seal Seams Visqueen/Wrap Ends Wipe Down Inside (with 1:1 H20/Alcohol)	
Special Instructions:			
GUIDE: End Connections: TDC	(Transverse Connector/Flange) – DM (Du	uctmate) – FL (Flange) – RAW (Raw) – S	

PS (Pipe Size) - B (Bead) -SE (Small End)- C (Crimp)

Seams: SW (Spot Weld)

Ū	Orientation. 31D (Shop Standard)												
Line #	Type	Qty	W1	D1	Aø	W2	D2	Bø	End 1	End2	Notes		
I													
II													
III													
IV													
٧													
VI													
VII													
VIII													
IX													

Cut Shoot. Form #0 _ Dound Fittings

Nes We Can!		roini #7 - Kouii	•				
Sheet-Metal Manufacturing, Inc	Will Ca	Page of. oll -OR Delivery: R Delivery: - Include street	equested Date & T	ime:		Vehicle Size Lin If the job site ha	nitation(s), if applicable: as any restrictions to ele that can be used for mark the vehicle size(s)
Customer and Job Information	– Please fill out inf	ormation completely					L x 10'6"H
Company Name:			Job Nam	e:		Box Truc	k-24'L x 13'6"H
Contact Name:			Job Num	ber:		Flatbed-	-24'L x 10'6" H
Contact Email:			P.O./Purc	hase Order #:		28' Trail	er- 28'L x 13'6"H
Contact Phone #:						45' Trail	er-45'L x 13'6" H
. [2	Specify dius (LR) or adius (SR)	(B) Reducer End 1 Aø Bø End 2	± 3" ↑ L 6" Std F	(C) Damper Sle End 2 Aø End 1		Round Offset End 2	(E) Round End Cap A P END 2 In the p Std
Material: St	atic Pressure:	Liner:	Special Handli	ng Functions:	Duct Cleanlines	S:	
Galvanized	Positive	NO NO	Not Exposed		Level 1: Cove	r Ends Only ; visqueen ends.	
Stainless Steel 304 2B	Negative	YES - 0.5"	Exposed Seal Seams		Level 2: "Dry	" Clean and Cover	:
Aluminum Cold Rolled	0-2 3 4	1" 1.5" 2"	Other:		Level 3: "We	side (standard cloth); v t" Clean and Cover side (standard cloth) w en ends.	•
Other:	6 Other:				Level 4: "Ext	r <mark>a" Clean and Cover</mark> side (lint-free cloth) wi	th 50/50 alcohol and
Special Instructions/Notes							

GUIDE: End Connections: B (Bead) – C (Crimp) – PS (Pipe Size) – SE (Small End)

Seams: SW (Spot Weld) - TW (Tig Weld) - MW (Mig Weld)

Orientation: STD (Shop Standard) – LR (Long Radius) – SR (Short Radius) Ancillaries: *D (Damper: Regular; KSR-195; 3/8" Rod; 1"/1.5" Standoff)

Line #	Type	Qty	Ga	Aø	Bø	L	0	End1	End2	R	LR/SR	Deg°	Notes
I													
II													
III													
IV													
V													
VI													
VII													
VIII													

Cut Sheet: Form #10 - Wyes (Round)

Wes We Can!		ct. rollii n 10 – vvyc			
Sheet-Metal Manufacturing,	will c	all -OR- Delivery: R	Requested Completion Date equested Date & Time: name, city, zip code, any building/Are		
Customer and Job Informat	tion – Please fill out ir	formation completely			Van-10'L x 10'6"H
Company Name:			Job Name:		Box Truck-24'L x 13'6"H
Contact Name:			Job Number:		Flatbed-24'L x 10'6" H
Contact Email:			P.O./Purchase Order #:		28' Trailer- 28'L x 13'6"H
Contact Phone #:					45' Trailer-45'L x 13'6" H
(A) Wye Branch End 2	(B) Wye	Branch with Collars End 2 Bø 1.5" STD 4.5" \$STD 1.5" STD 1.5" STD Aø End 1	4.5"	A.5" STD 4.5" STD 4.5" STD 4" STD	(D) Double Wye Branch with Collars End 2 Bø 1 1.5" STD STD Aø End 1
Material:	Static Pressure:	Liner:	Special Handling Functions:	Duct Cleanliness:	
Galvanized Stainless Steel 304 2B Aluminum Cold Rolled Other:	Positive Negative 0-2 3 4 6 Other:	NO YES - 0.5" 1" 1.5" 2"	Not Exposed Exposed Seal Seams Other:	Level 3: "Wet" Wipe down insid water; visqueen Level 4: "Extra"	isqueen ends. Clean and Cover e (standard cloth); visqueen ends. Clean and Cover e (standard cloth) with 50/50 alcohol and ends. ' Clean and Cover e (lint-free cloth) with 50/50 alcohol and
Special Instructions/Not	.co.				

GUIDE: End Connections: **B** (Bead) – **C** (Crimp) – **SE** (Small End) – **PS** (Pipe Size)

Seams: SW (Spot Weld) - TW (Tig Weld) - MW (Mig Weld)

Orientation: STD (Shop Standard)

Line #	Type	Qty	Ga	Aø	Bø	Cø	Dø	End1	End2	End3	End 4	Notes
Ш												
III												
IV												
V												
VI												
VII												

Hes We Can!		et: Form # 11 - 1ees			
Sheet-Metal Manufacturing,	me Will o	Call -OR- Delivery: Ro	Requested Completion Da equested Date & Time: name, city, zip code, any building/A		
Customer and Job Informa	tion – Please fill out in	nformation completely			Van-10'L x 10'6"H
Company Name:			Job Name:		Box Truck-24'L x 13'6"H
Contact Name:			Job Number:		Flatbed-24'L x 10'6" H
Contact Email:			P.O./Purchase Order #:		28' Trailer- 28'L x 13'6"H
Contact Phone #:					45' Trailer-45'L x 13'6" H
(A) Tee End 3 CØ	2" Std BØ End 3 + 2" +	Ψ		12 2 2 3" 6" Std ↓ 1 1 2" 13'	(D) Bullhead Tee End 3 2" Co 2" Std End 2 Co 2" Std G" Std G" Std G" Std G" Std G" Std
Material: Galvanized Stainless Steel 304 2B Aluminum Cold Rolled Other: Special Instructions/Not	Static Pressure: Positive Negative 0-2 3 4 6 0ther:	Liner: NO YES - 0.5" 1" 1.5" 2"	Special Handling Functions: Not Exposed Exposed Seal Seams Other:	Level 1: Cover No wipe down; Level 2: "Dry" Wipe down insi Level 3: "Wet" Wipe down insi water; visqueer Level 4: "Extra	Ends Only visqueen ends. Clean and Cover de (standard cloth); visqueen ends. 'Clean and Cover de (standard cloth) with 50/50 alcohol and a ends. 'Clean and Cover de (lint-free cloth) with 50/50 alcohol and
opoolat motractions/ not					

GUIDE: End Connections: B (Bead) – C (Crimp) – SE (Small End) – PS (Pipe Size)

Seams: SW (Spot Weld) - TW (Tig Weld) - MW (Mig Weld)

Orientation: STD (Shop Standard)

			1 3					-		
Line #	Type	Qty	Ga	Aø	Bø	Cø	End1	End2	End3	Notes
ı										
ll l										
III										
IV										
٧										
VI										
VII										

Cut Sheet: Form					
Will Call -OR- Address for Delivery: ase fill out information	Delivery: Reques - Include street name	ea #, etc.	Vehicle Size Limitation(s), if applicable: If the job site has any restrictions to the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used. Van-10'L x 10'6"H		
				Box Truck-24'L x 13'6"H	
		P.O./Purchase Order #:		Flatbed-24'L x 10'6" H 28' Trailer- 28'L x 13'6"H 45' Trailer-45'L x 13'6" H	
(B) (c) 3" 1	Conical Cross End 3 Cø 2" Std Fnd 2 4" Std Dø End 4	2.5" Std 1 Co	2" 3" + End 22 End 22 2" 4 6" Std	(D) Reducing Conical Cross End 3 Std Std Std Std Std Std Std St	
itive NO ative YES		cial Handling Functions: Not Exposed Exposed Seal Seams Other:	Level 3: "Wet" CI Wipe down inside water; visqueen er Level 4: "Extra" (queen ends. ean and Cover (standard cloth); visqueen ends. lean and Cover (standard cloth) with 50/50 alcohol and ods. Clean and Cover (lint-free cloth) with 50/50 alcohol and	
	Date: Will Call -OR- Address for Delivery: ase fill out information (B) C 4" Std 2" 3" T Pressure: Liner: itive lative YES	Date:	Will Call -OR- Delivery: Requested Date & Time:	Date: Page of Requested Completion Date and Time: Will Call -OR Delivery: Requested Date & Time: Address for Delivery: - Include street name, city, zip code, any building/Area #, etc. Job Name: Job Number: P.O./Purchase Order #:	

GUIDE: End Connections: B (Bead) – C (Crimp) – SE (Small End) – PS (Pipe Size)

Seams: SW (Spot Weld) - TW (Tig Weld) - MW (Mig Weld)

Orientation: STD (Shop Standard)

	2 (Samper regular, rest 179, 979 results)											
Line #	Type	Qty	Ga	Aø	Bø	Cø	Dø	End1	End2	End3	Notes	
1												
II												
III												
IV												
V												
VI												
VII												

Nes We Can!
A seta
Sheet-Metal Manufacturing, Inc.

Cut Sheet: Form #13 - Saddle Taps (Rectangular)

yes we Can:			iato lapo (nectangutar)		
Sheet-Metal Manufacturing,	will o	Call -OR- Delivery:	Requested Completion Date Requested Date & Time: et name, city, zip code, any building/Are	Vehicle If the j the size deliver	e Size Limitation(s), if applicable: ob site has any restrictions to e of vehicle that can be used for y, please mark the vehicle size(s) AN be used.
Customer and Job Informa	tion – Please fill out in	nformation completely			Van-10'L x 10'6"H
Company Name:			Job Name:		Box Truck-24'L x 13'6"H
			Job Number:		Flatbed-24'L x 10'6" H
Contact Email:			P.O./Purchase Order #:		28' Trailer- 28'L x 13'6"H
Contact Phone #:					45' Trailer-45'L x 13'6" H
(A) Rect. Saddle	e Tap-1		(B) Rect. Saddle Tap-2 End 2	(C) R	ect. Saddle Tap-3 1" Inside Flange Std
4" Std AØ End 1	1" Inside Flange Std	4" Std	Aø End 1 2" Border Std	Aø End 1	2" Border Std
Material:	Static Pressure:	Liner:	Special Handling Functions:	Duct Cleanliness:	
Galvanized Stainless Steel 304 2B Aluminum Cold Rolled Other: Special Instructions/Not	Positive Negative 0-2 3 4 6 0ther:	NO YES - 0.5" 1" 1.5" 2"	Not Exposed Exposed Seal Seams Other:	water; visqueen ends. Level 4: "Extra" Clean and	Cover cloth); visqueen ends. Cover cloth) with 50/50 alcohol and
		CF (C U.5) DC (D: C:)		
GUIDE: End Connection	ı s: B (Bead) - C (C	rımp) – SE (Small E	nd) – PS (Pipe Size)		

Seams: SW (Spot Weld) – **TW** (Tig Weld) – **MW** (Mig Weld)

Orientation: STD (Shop Standard)

Line #	Type	Qty	Ga	Aø	W	D	L	End1	End2	Notes
I										
II										
III										
IV										
٧										
VI										
VII										
VIII										

Cut Sheet: Form #1/ - Saddle Tans (Round): 1 of 2

Nes We Can!	Date: Page of Requested Completion Date and Time:										
Sheet Metal Manufacturing, Inc.	Will Call -OR- Delivery: Requ	uested Date & Time:		 Vehicle Size Limitation(s), if applicable: If the job site has any restrictions to the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used. 							
Customer and Job Information – Pl	Van-10'L x 10'6"H										
Company Name:		Job Name:		_							
Contact Name:		Job Number:		_							
Contact Email:		P.O./Purchase Order #:		28' Trailer- 28'L x 13'6"H							
Contact Phone #:				45' Trailer-45'L x 13'6" H							
(A) 90° Saddle Tap	(B) 45° Saddle Tap	(C) Cor	nical Saddle Tap	(D) Conical Saddle Tap with Damper							
End 2 Bø 4.5" Std Border Std	2"	4.5" 2" Border Std 2" 2"	End 2 \rightarrow $\frac{1}{3}$ \uparrow 4.5 \uparrow	Bø Bø Z* Bø Z* Border Std End 1 Aø							
Material: Static	Pressure: Liner: Sp	pecial Handling Functions:	Duct Cleanliness:								
Stainless Steel 304 2B Ne Aluminum 3 Cold Rolled 4 Other: 6	sitive NO	Not Exposed Exposed Seal Seams Other:	Level 3: "Wet" Cle Wipe down inside (water; visqueen en Level 4: "Extra" C	ueen ends. lan and Cover standard cloth); visqueen ends. lean and Cover standard cloth) with 50/50 alcohol and ds. lean and Cover lint-free cloth) with 50/50 alcohol and							
·	ead) – C (Crimp) – SE (Small End)	DC (Direction)									

Seams: SW (Spot Weld) - TW (Tig Weld) - MW (Mig Weld)

Orientation: STD (Shop Standard)

	Ancida les. D'Estimper. Negatar, No.N. 179, 976 Noa, 171.5 Statistici)											
Line #	Type	Qty	Ga	Aø	Bø	End1	End 2	Notes				
I												
Ш												
III												
IV												
V												
VI												
VII												
VIII												

zue Can!

Cut Sheet: Form #15 - Saddle Taps (Round): 2 of 2

yes we ca	A / A (S)	4-4	Date:	P	age of	Reque	ested Completion	n Date and Time:			
Sheet Me	etal Manufactur	ing, Inc.					e & Time: o code, any building	ng/Area #, etc.	Vehicle Size Limitation(s), if applicable If the job site has any restrictions to the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used.		
Customer an	nd Job Infor	mation - Ple	ease fill out ir	nformation co	mpletely				Van-10'L x 10'6"H		
					, ,	Job 1	Name:		Box Truck-24'L x 13'6"H		
									Flatbed-24'L x 10'6" H		
Contact Email	l:					P.O./	Purchase Order #	! :	28' Trailer- 28'L x 13'6"H		
Contact Phone	e #:								45' Trailer-45'L x 13'6" H		
		(E) S	Shoe Saddle	Tap ("Low Lo	ss")			(F) Double	e Shoe Saddle Tap		
		+2"+ +2"+ 2"			t End 1		end 2 Bø End 1				
Material:		Static	Pressure:	Liner:		Special Har	ndling Function	ns: Duct Cleanliness:			
Stainles: Aluminu Cold Rol Other:	Galvanized Positive NO Stainless Steel 304 2B Negative 1" Aluminum 3 Cold Rolled 4				1"	Not Exposed Exposed Seal Sea Other:		No wipe down; v Level 2: "Dry" Wipe down insid Level 3: "Wet" Wipe down insid water; visqueen Level 4: "Extra Wipe down insid	Level 1: Cover Ends Only No wipe down; visqueen ends. Level 2: "Dry" Clean and Cover Wipe down inside (standard cloth); visqueen ends. Level 3: "Wet" Clean and Cover Wipe down inside (standard cloth) with 50/50 alcohol and water; visqueen ends. Level 4: "Extra" Clean and Cover Wipe down inside (lint-free cloth) with 50/50 alcohol and water; visqueen ends.		
Special Ins	tructions/	Notes:		-				·			
Sea Ori	ams: SW (ientation:	Spot Weld) STD (Shop	– TW (Tig Standard)	Weld) - M	W (Mig We	nd) – PS (Pipeld) 1"/1.5" Star					
Line #	Type	Qty	Ga	Aø	Bø	End1	End 2		Notes		
I				<u> </u>			† <u>_</u>				
II											
III											
l iv											

And	Ancillaries: *D (Damper: Regular; KSR-195; 3/8 Rod; 1 /1.5 Standoff)											
Line #	Type	Qty	Ga	Aø	Bø	End1	End 2	Notes				
I												
II												
III												
IV												
٧												
VI												
VII												
VIII												

Nes We Can! Cut Sheet: Form #16 - Flat Taps (Rectangular and Round) Page ____ of ____ Requested Completion Date and Time: _____ Vehicle Size Limitation(s), if applicable: | Will Call -OR-Delivery: Requested Date & Time: _____ Sheet Metal Manufacturing, In If the job site has any restrictions to Address for Delivery: - Include street name, city, zip code, any building/Area #, etc. the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used. Van-10'L x 10'6"H **Customer and Job Information** – Please fill out information completely Box Truck-24'L x 13'6"H Company Name: _____ Job Name: ____ Contact Name: _____ Job Number: ____ Flatbed-24'L x 10'6" H 28' Trailer- 28'L x 13'6"H ___ P.O./Purchase Order #: Contact Email: ___ 45' Trailer-45'L x 13'6" H Contact Phone #: ___ (B) 45° Flat Tap (C) Conical Flat Tap (D) Rect. Flat Tap (A) 90° Flat Tap (E) Shoe Tap Fnd 1 End 1 End 1 3" Std 1" Ring Border Std End 2 1" Ring Border Std End 2 Tap-in Static Pressure: Liner: Material: **Special Handling Functions: Duct Cleanliness:** 0N Level 1: Cover Ends Only Galvanized Docitivo Not Evaced

outvamizou	I OSICIVO		Not Exposed	
	Nonetive	YES - n 5"	Funnand	No wipe down; visqueen ends.
Stainless Steel 304 2B	Negative		Exposed	Level 2: "Dry" Clean and Cover
	0-2	1"	Seal Seams	Wipe down inside (standard cloth); visqueen ends.
Aluminum		1.5"	Other:	Level 3: "Wet" Clean and Cover
	3	1.υ	other	Wipe down inside (standard cloth) with 50/50 alcohol and
Cold Rolled	<u></u>	2"		water; visqueen ends.
				Level 4: "Extra" Clean and Cover
Other:	6			
Other				Wipe down inside (lint-free cloth) with 50/50 alcohol and
	Other:			water visqueen ends

Special Instructions/Notes:

GUIDE: End Connections: B (Bead) - C (Crimp) - SE (Small End) - PS (Pipe Size)

Seams: SW (Spot Weld) - TW (Tig Weld) - MW (Mig Weld)

Orientation: STD (Shop Standard)

Ancillaries: *D (Damper: Regular; KSR-195; 3/8" Rod; 1"/1.5" Standoff)

	Anticaries: D (Bamper: Negatar, North 770, 070 Noa, 1771.0 Standon)											
Line #	Type	Qty	Ga	W	D	L	Aø	End1	End2	Notes		
I												
Ш												
Ш												
IV												
٧												
VI												
VII												
VIII												

water; visqueen ends.

Cut Sheet- Form #17 - Pine and Countings (Round)

Hes We Can!	Cut Sheet. Form # 17 - Fipe and Couptings (Round)									
Sheet-Metal Manufacturing, Inc.	Will Call -OR-	Delivery: Reques	Requested Completion Date ted Date & Time:, city, zip code, any building/Are							
Customer and Job Information - Pl Company Name: Contact Name: Contact Email: Contact Phone #:			_ Job Number: P.O./Purchase Order #:		Van-10'L x 10'6"H Box Truck-24'L x 13'6"H Flatbed-24'L x 10'6" H 28' Trailer- 28'L x 13'6"H 45' Trailer-45'L x 13'6" H					
(A) Spiral Pipe	# End 1	4" Std	(B) Pipe Coupling End 1 AØ End 2	End 2	(C) Longseam Pipe					
Galvanized Po Stainless Steel 304 2B Ne Aluminum 0- Cold Rolled 4 Other: 6 Ot Special Instructions/Notes:	her:	0.5"	ial Handling Functions: Not Exposed Exposed Seal Seams Other:	Level 3: "Wet" Cle Wipe down inside (s water; visqueen enc	ueen ends. an and Cover standard cloth); visqueen ends. ean and Cover standard cloth) with 50/50 alcohol and dis. lean and Cover Lint-free cloth) with 50/50 alcohol and					
GUIDE: End Connections: B (B Seams: SW (Spot Weld Orientation: STD (Shop) – TW (Tig We ^l d) – M '	N (Mig Weld)	·							

All	Ancittaries: D (Damper: Regular; NSN-173; 376 Nou; 1 71.3 Standon)												
Line #	Type	Qty	Ga	Aø	L	End1	End2	Notes					
I													
II													
III													
IV													
٧													
VI													
VII													
VIII													

Cut Sheet: Form #18 - Elbows (Oval)

Nes We Can:		rio Elbonio (oval)			
Sheet-Metal Manufacturing, Inc.	Will Call -OR-	Page of Requested Da Delivery: Requested Da Include street name, city, z	te & Time:		Vehicle Size Limitation(s), if applicable: If the job site has any restrictions to the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used.
Customer and Job Information –	Please fill out information co	ompletely			Van-10'L x 10'6"H
Company Name:		Job	Name:		Box Truck-24'L x 13'6"H
Contact Name:		Job	Number:		Flatbed-24'L x 10'6" H
Contact Email:		P.O.	/Purchase Order #:		28' Trailer- 28'L x 13'6"H
Contact Phone #:					45' Trailer-45'L x 13'6" H
2"- R R R R R R R R R R R R R R R R R R R	2" R R R 2" - A x B - I or Short Radius (SR) below.	Dimensions Example: 1	Major Axis Minor Axis	Dimensions Example:	2 DIM A Major Axis Note:
Material: Stat	ic Pressure: Liner:	Special Ha	andling Functions:	Duct Cleanliness:	
Stainless Steel 304 2B Aluminum Cold Rolled Other:	Positive NO Negative YES 0-2 3 4 6 Other:	1" Seal So	d	Level 3: "Wet" Clea Wipe down inside (s water; visqueen end Level 4: "Extra" Cla	neen ends. In and Cover tandard cloth); visqueen ends. In and Cover tandard cloth) with 50/50 alcohol and Is. It is an and Cover Int-free cloth) with 50/50 alcohol and
Special Instructions/Notes:	·	·			

GUIDE: End Connections: B (Bead) – C (Crimp) – PS (Pipe Size) – SE (Small End) Seams: SW (Spot Weld) – TW (Tig Weld) – MW (Mig Weld)

Orientation: STD (Shop Standard)

		1 04					CD/LD	D°	F., 11	F., 40	No.to o
Line #	Type	Qty	Ga	A	В	R	SR/LR	Deg°	End1	End2	Notes
ı											
II											
Ш											
IV											
V											
VI											
VII											
VIII											
IX											

Order/Quote Number: ____

Cut Sheet: Form #19 - Offsets, Reducers, and End Caps (Oval) yes We Can! Page ____ of ____ Requested Completion Date and Time: _____ Vehicle Size Limitation(s), if applicable: Delivery: Requested Date & Time:_____ Will Call -OR-Sheet Metal Manufacturing, In If the job site has any restrictions to Address for Delivery: - Include street name, city, zip code, any building/Area #, etc. the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used. Van-10'L x 10'6"H **Customer and Job Information** - Please fill out information completely Box Truck-24'L x 13'6"H Company Name: _____ Job Name: ____ Contact Name: ______ Job Number:_____ Flatbed-24'L x 10'6" H Contact Email: ______ P.O./Purchase Order #: 28' Trailer- 28'L x 13'6"H 45' Trailer-45'L x 13'6" H Contact Phone #: ____ (B) Oval Reducer (A) Oval End Cap

ovai neuucei	
End 2 + C x D +	
TD \	
1 3"	
A V D	
End 1	

(C) Oval Offset	
End 2	
+ 0 +	_2"
2-	
	L
<u>1</u> 2"	
2"1 12"	_
I+ A x B → End 1	

Material:	Static Pressure:	Liner:	Special Handling Functions:	Duct Cleanliness:
Galvanized Stainless Steel 304 2B	Positive Negative O-2	NO YES - 0.5"	Not Exposed Exposed Seal Seams	Level 1: Cover Ends Only No wipe down; visqueen ends. Level 2: "Dry" Clean and Cover Wipe down inside (standard cloth); visqueen ends.
Aluminum Cold Rolled	3 4	1.5" 2"	Other:	Level 3: "Wet" Clean and Cover Wipe down inside (standard cloth) with 50/50 alcohol and water; visqueen ends.
Other:	6 Other:			Level 4: "Extra" Clean and Cover Wipe down inside (lint-free cloth) with 50/50 alcohol and water; visqueen ends.

GUIDE: End Connections: B (Bead) - C (Crimp) - PS (Pipe Size) - SE (Small End)

Seams: SW (Spot Weld) - TW (Tig Weld) - MW (Mig Weld)

Orientation: STD (Shop Standard)

End 1

Line #	Type	Qty	Ga	Α	В	С	D	L	0	TD	End1	End2	Notes
I													
II													
III													
IV													
V													
VI													
VII													
VIII													

Nes We Can!	Cut She	et: Form #20 - Ov	al-to-Round and Uval-to-R	ectangular	
Acost			of Requested Completion D		Vehicle Size Limitation(s), if applicable:
Sheet-Metal Manufacturing			Requested Date & Time:eet name, city, zip code, any building/		If the job site has any restrictions to the size of vehicle that can be used for delivery, please mark the vehicle size(s)
			Job Name: Job Number:		that CAN be used. Van-10'L x 10'6"H Box Truck-24'L x 13'6"H Flatbed-24'L x 10'6" H
Contact Email: Contact Phone #:			P.O./Purchase Order #:		28' Trailer- 28'L x 13'6"H 45' Trailer-45'L x 13'6" H
		(A) Oval-to-Round End 2 CØ + TD TD A X B End 1	± 3" ↑ L ↓ 3" † †	(B) Rectto-Oval End 2 C x D + TD L A X B End 1	
Material: Galvanized Stainless Steel 304 2B Aluminum Cold Rolled Other: Special Instructions/No	Static Pressure: Positive Negative 0-2 3 4 6 0ther:	Liner: NO YES - 0.5" 1" 1.5" 2"	Seal Seams	Level 1: Cover End No wipe down; viso Level 2: "Dry" Cle Wipe down inside (Wipe down inside (Wipe down inside (water; visqueen en Level 4: "Extra" C	queen ends. ean and Cover (standard cloth); visqueen ends. ean and Cover (standard cloth) with 50/50 alcohol and ods. Clean and Cover (lint-free cloth) with 50/50 alcohol and
GUIDE: End Connection		rimp) – PS (Pipe Siz	ze) – SE (Small End)		

Seams: SW (Spot Weld) - TW (Tig Weld) - MW (Mig Weld)

Orientation: STD (Shop Standard)

*NOTE: Specify Top Down (TD), Top Flat (TF), Bottom Up (BU), Bottom Flat (BF), or Centerline (CL) on applicable items.

Line #	Type	Qty	Ga	Α	В	С	D	Cø	L	0	TD	End1	End2	Notes
I														
II														
III														
IV														
٧														
VI														
VII														
VIII														

nes we Can!	Cut Sneet	: FORIII # 21 - Sau	ate raps (ovat-to-ovat)		
Sheet Metal Manufacturing, In	Will Cal	•	ea #, etc.	Vehicle Size Limitation(s), if applicable If the job site has any restrictions to the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used.	
Customer and Job Informatio	n – Please fill out info	rmation completely			Van-10'L x 10'6"H
Company Name:			Job Name:		Box Truck-24'L x 13'6"H
Contact Name:			Job Number:		Flatbed-24'L x 10'6" H
Contact Email:			P.O./Purchase Order #:		28' Trailer- 28'L x 13'6"H
Contact Phone #:					45' Trailer-45'L x 13'6" H
(A) 45° Oval-to-Oval	Saddle Tap	(B) 9	10° Oval-to-Oval Saddle Tap	(C) 90° Ov	val-to-Oval Conical Saddle Tap
2 ⁿ , +2 ⁿ ,	C+0 2 End 1 1 × B + 1	2.5" \(\frac{1}{\psi} \)	End 2 C x D \$\frac{1}{2}'' \ \frac{1}{2}'' \ \frac{1}{2}''' \ \frac{1}{2}'' \ \frac{1}{2}''' \ \frac{1}{2}'' \ \frac{1}{2}''' \ \frac{1}{2}'' \ \frac	2" <u>↑</u>	*
Material: S	tatic Pressure: [Liner:	Special Handling Functions:	Duct Cleanliness:	
Galvanized Stainless Steel 304 2B Aluminum Cold Rolled Other:	Positive Negative 0-2 3 4 6 Other:	NO YES - 0.5" 1" 1.5" 2"	Not Exposed Exposed Seal Seams Other:	Level 3: "Wet" Clea Wipe down inside (sta water; visqueen ends Level 4: "Extra" Clea	een ends. n and Cover andard cloth); visqueen ends. n and Cover andard cloth) with 50/50 alcohol and . an and Cover ant-free cloth) with 50/50 alcohol and
Special Instructions/Notes	:				
GUIDE: End Connections:		mp) – PS (Pipe Size			

Seams: SW (Spot Weld) – TW (Tig Weld) – MW (Mig Weld)
Orientation: STD (Shop Standard)

	Chematon. 316 (Shop Standard)												
Line #	Type	Qty	Ga	Α	В	С	D	End1	End2	Notes			
I													
II													
III													
IV													
V													
VI													
VII													
VIII													
IX													

es We Can!

Cut Sheet: Form #22 - Saddle Taps (Oval-to-Oval): 2 of 2

Mes to	A A &	4-1	Date:	P	age of_	Reque	sted Comple	tion Date and ¹	Time:	
Sheet N	Metal Manufactur	ring, Inc.				equested Date				If the job site has any restrictions to
		~		Ji Detivery: –	mictage Street	t flame, city, zip	coue, any bu	ituing/Area #, e	ll.	the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used.
Customer a	and Job Info	rmation - P	lease fill out i	nformation cor	mpletely					Van-10'L x 10'6"H
Company Na	me:					Job N	ame:			Box Truck-24'L x 13'6"H
Contact Nam	ne:					Job N	umber:			Flatbed-24'L x 10'6" H
Contact Ema	il:					P.O./P	urchase Ord	er #:		28' Trailer- 28'L x 13'6"H
Contact Pho	ne #:									45' Trailer-45'L x 13'6" H
		(D) 90°	° Oval Shoe S	Saddle Tap ("Lo	ow Loss")				(E) Oval Do	ouble Shoe Saddle Tap
		3 2" + → /	" <u>†</u>	End 2 C x D	• 			< 2 '	3" <u>†</u>	End 2 C x D →
		2"+			end 1 A x B →			↑ 2" ↓		↑ End 1
Material:		Static	Pressure:	Liner:		Special Han	dling Fund	ctions: Duc	t Cleanlines	SS:
Galvani	ized	Po	sitive	NO NO		Not Expo	sed		Level 1: Cove	
Stainle	ss Steel 304	2B Ne	egative	YES -	0.5"	Exposed				; visqueen ends. " Clean and Cover
Alumin	um	0-	2		1"	Seal Seal			•	side (standard cloth); visqueen ends. t" Clean and Cover
		3			1.5"	Other:				side (standard cloth) with 50/50 alcohol and
Cold Ro	olled	4			2"				water; visque	
Other:_		- 6 0t	her:							ra" Clean and Cover side (lint-free cloth) with 50/50 alcohol and en ends.
Special In:	structions/	Notes:						·		
Se		(Spot Weld) – TW (Tig	y Weld) – M '		e) – SE (Sma eld)	ll End)			
Line #	Туре	Qty	Ga	A	В	С	D	End1	End2	Notes
I										
II III										
III						-				

Line #	Type	Qty	Ga	Α	В	С	D	End1	End2	Notes
I										
II										
III										
IV										
V										
VI										
VII										
VIII										
IX										

yes we Can!		Date: Page of Requested Completion Date and Time:									
Sheet-Metal Manufacturing,	Mill C Address for	Call -OR- Delivery: R r Delivery: – Include street	Requested Completion Date equested Date & Time:t name, city, zip code, any building/Are		Vehicle Size Limitation(s), if applicables If the job site has any restrictions to the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used. Van-10'L x 10'6"H						
Customer and Job Informa		, ,	Lab Mana		Box Truck-24'L x 13'6"H						
			Job Name:								
			Job Number:		28' Trailer - 28'L x 13'6"H						
Contact Email:											
Contact Phone #:					45' Trailer-45'L x 13'6" H						
2" 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	End 2 C x D → 2" + → 2"	F End 1	2" 2.5"	End A A A A A A A A A A A A A A A A A A A	End 2 $C \times D \rightarrow \boxed{3}$ 2^n 2^n 2^n 2^n						
Material:	Static Pressure:	Liner:	Special Handling Functions:	Duct Cleanliness:							
Galvanized Stainless Steel 304 2B Aluminum Cold Rolled Other: Special Instructions/Not	Positive Negative 0-2 3 4 6 0ther:	NO YES - 0.5" 1" 1.5" 2"	Not Exposed Exposed Seal Seams Other:	Level 3: "Wet" Cle Wipe down inside (s water; visqueen end Level 4: "Extra" Cl	ueen ends. In and Cover Itandard cloth); visqueen ends. In and Cover Itandard cloth) with 50/50 alcohol and s. Itandard Cover Itandard cover Itandard cover Itandard cover Itandard cover Itandard cover Itandard cover						
,											

GUIDE: End Connections: B (Bead) – C (Crimp) – PS (Pipe Size) – SE (Small End) Seams: SW (Spot Weld) – TW (Tig Weld) – MW (Mig Weld)

Orientation: STD (Shop Standard)

·	Chemation of b (Shop Standard)										
Line #	Type	Qty	Ga	A	В	С	D	End1	End2	Notes	
I											
II											
III											
IV											
٧											
VI											
VII											
VIII											
IX											

Order/Quote Number: ___

yes We Can! Cut Sheet: Form #24 - Tees, Laterals, and Conicals (Oval-to-Oval): 2 of 2 Page _____ of ____ Requested Completion Date and Time: _____ Vehicle Size Limitation(s), if applicable: | Will Call -OR-Delivery: Requested Date & Time: Sheet Metal Manufacturing, In If the job site has any restrictions to Address for Delivery: - Include street name, city, zip code, any building/Area #, etc. the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used. Van-10'L x 10'6"H **Customer and Job Information** – Please fill out information completely Box Truck-24'L x 13'6"H Company Name: _____ Job Name: ____ Contact Name: ______ Job Number: _____ Flatbed-24'L x 10'6" H 28' Trailer- 28'L x 13'6"H P.O./Purchase Order #: Contact Email: ____ 45' Trailer-45'L x 13'6" H Contact Phone #: ____ **(D)** Oval Shoe Saddle Tee ("Low Loss") (E) Oval Double Shoe Saddle Tee End 2 End 2 $C \times D$ CxD Material: **Special Handling Functions:** Static Pressure: Liner: **Duct Cleanliness:** N0 Level 1: Cover Ends Only Galvanized Positive Not Exposed No wipe down; visqueen ends. YES 0.5" Exposed Negative Level 2: "Dry" Clean and Cover Stainless Steel 304 2B

Seal Seams

1.5'

2"

Other:

Special Instructions/Notes:

Aluminum

Cold Rolled

Other:

GUIDE: End Connections: B (Bead) - C (Crimp) - PS (Pipe Size) - SE (Small End)

Seams: SW (Spot Weld) - TW (Tig Weld) - MW (Mig Weld)

0-2

Other:

Orientation: STD (Shop Standard)

	Chemical of D (chief didinary)										
Line #	Type	Qty	Ga	A	В	С	D	End1	End2	Notes	
- 1											
II											
III											
IV											
٧											
VI											
VII											
VIII											
IX											

Wipe down inside (standard cloth): visqueen ends.

Wipe down inside (standard cloth) with 50/50 alcohol and

Wipe down inside (lint-free cloth) with 50/50 alcohol and

Level 3: "Wet" Clean and Cover

Level 4: "Extra" Clean and Cover

water; visqueen ends.

water; visqueen ends.

Special Instructions/Notes:

GUIDE: End Connections: B (Bead) - C (Crimp) - PS (Pipe Size) - SE (Small End)

Seams: SW (Spot Weld) - TW (Tig Weld) - MW (Mig Weld)

_	The interior of the potential of the pot											
Line #	Type	Qty	Ga	A	В	С	D	E	F	End1	End2	Notes
I												
Ш												
III												
IV												
V												
VI												
VII												
VIII												
IX												

yes We Can! Cut Sheet: Form #26 - Double Branch Tees, Laterals, and Conicals (Oval-to-Oval): 2 of 2) Page ____ of ____ Requested Completion Date and Time: _____ Vehicle Size Limitation(s), if applicable: Will Call -OR-Delivery: Requested Date & Time: Sheet Metal Manufacturing, In If the job site has any restrictions to Address for Delivery: - Include street name, city, zip code, any building/Area #, etc. the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used. Van-10'L x 10'6"H **Customer and Job Information** – Please fill out information completely Box Truck-24'L x 13'6"H Company Name: _____ Job Name: ____ Contact Name: _____ Job Number: _____ Flatbed-24'L x 10'6" H 28' Trailer- 28'L x 13'6"H P.O./Purchase Order #: Contact Email: ___ 45' Trailer-45'L x 13'6" H Contact Phone #: ___ (E) Oval Double Shoe Cross **(D)** Oval Shoe Cross ("Low Loss") End 2 End 2 End 3 End 3 ExF Material: **Special Handling Functions:** Static Pressure: Liner: **Duct Cleanliness:** N0 Level 1: Cover Ends Only Galvanized Positive Not Exposed No wipe down; visqueen ends. YES Negative 0.5" Exposed Level 2: "Dry" Clean and Cover Stainless Steel 304 2B Seal Seams Wipe down inside (standard cloth): visqueen ends. 0-2 Aluminum Level 3: "Wet" Clean and Cover Other: 1.5' Wipe down inside (standard cloth) with 50/50 alcohol and 2" Cold Rolled water; visqueen ends. Level 4: "Extra" Clean and Cover Other: Wipe down inside (lint-free cloth) with 50/50 alcohol and Other: water; visqueen ends. Special Instructions/Notes:

GUIDE: End Connections: B (Bead) - C (Crimp) - PS (Pipe Size) - SE (Small End)

Seams: SW (Spot Weld) - TW (Tig Weld) - MW (Mig Weld)

_	The interior of the potential of the pot											
Line #	Type	Qty	Ga	A	В	С	D	E	F	End1	End2	Notes
I												
Ш												
III												
IV												
V												
VI												
VII												
VIII												
IX												

yes we Can!	Cut S	neet: Form #27 - Pip	e and Couplings (U)	<i>r</i> al)	
Sheet-Metal Manufacturing	Inc. N		Requested Date & Time: _	building/Area #, etc.	
Customer and Job Informa	i tion – Please fill o	ut information completely			Van-10'L x 10'6"H
Company Name:			Job Name:		Box Truck-24'L x 13'6"H
Contact Name:			Job Number:		Flatbed-24'L x 10'6" H
Contact Email:			P.O./Purchase 0	Order #:	28' Trailer- 28'L x 13'6"H
Contact Phone #:					45' Trailer-45'L x 13'6" H
		(A) Oval Spiral Pipe		(B) Oval Coupling	
	End 2		End 1 A x B	End 1	
Material:	Static Pressur	e: Liner:	Special Handling Fu	nctions: Duct Cleanliness	:
Galvanized	Positive	NO NO	Not Exposed	Level 1: Cover	
Stainless Steel 304 2B	Negative	YES 0.5"	Exposed	No wipe down; v	visqueen ends. Clean and Cover
Aluminum	0-2	1" 1.5"	Seal Seams Other:	Level 3: "Wet"	de (standard cloth); visqueen ends. Clean and Cover de (standard cloth) with 50/50 alcohol and
Cold Rolled	<u> </u>	2"		water; visqueen	ends.
Other:	6 Other:	_		:	" Clean and Cover de (lint-free cloth) with 50/50 alcohol and ends.
Special Instructions/No	tes:				
GIIINE: End Connection	ns: B (Bead) - 0	(Crimn) – PS (Pine Siz	e) – SF (Small End)		

Seams: SW (Spot Weld) - TW (Tig Weld) - MW (Mig Weld)

Line #	Туре	Qty.	Ga	Α	В	L	End 1	End 2	Notes
I									
П									
III									
IV									
V									
VI									
VII									
VIII									

yes We Can!
Acosta
Sheet-Metal Manufacturing, Inc.

Cut Sheet: Form #28 - Pans and Covers

Alumin Other: Special In: GUIDE: E	struction Edges: FL Jeams: B	. (Flang	t Corne		(Hem: inclu	de size and	oosed applica "in" or "or eld) — MW	tions) ut") - R (F (mig weld	Raw)] – TW (tig weld) Lap Soldered) – SS Connecting Seams	(Standing S	Seam) Notes		
Alumin Other: Special In: GUIDE: E S C	struction Edges: FL Seams: B Connectin	_ (Flang C ("But ng Sear	t Corne ns (for p	rs") – SLD (S Dieces over 1	(Hem: inclusoldered) - \$\frac{1}{20"} \text{ long} \text{: A}	de size and SW (spot we H (Acme/Ha	"in" or "or eld) – MW ammer Lo	tions) ut") — R (F (mig weld ck) — LS () – TW (tig weld) Lap Soldered) – SS	(Standing S			
Alumin Other:_					Tig Weld (for		•						
Alumin					T		•						
	Aluminum Soldered & Spot and Sealed (water tigh						ıtıless)						
Stainless 316 2B Mig Weld						enot and Cools	od (water tiet	tnooo)					
	ess 304 #4				Spot Weld				Other (see notes	below)	Other:		
	ess 304 2B				Soldered				For Food/Drink Se Application	rvice	3/4" Female – Galvanized		
Galvani					∐ "Butt" Corn∈	ers Oth	еі: 		Exposed		3/4" Male – Galvanized		
Material:				Se	am Treatme ¬				Special Handling F	unctions:	Outlet:		
*NOTE: Please	e show outl	let placen	nent in the	drawing, along	with dimensions	// s/measurement		ep <u>th</u>			// W2		
W1 //						<u>D</u> ept	נח						
	(A) Pa	n		W2			LI _n		(B) Cover	W1	4		
Contact Pho	ne #:										45' Trailer-45'L x 13'6" H		
											28' Trailer- 28'L x 13'6"H		
Contact Nam	ne:						_ Job Numb	er:			Flatbed-24'L x 10'6" H		
											Box Truck-24'L x 13'6"H		
Customer a	and Job In	formati	on – Plea	se fill out inforn	nation complete	ly					Van-10'L x 10'6"H		
	iciai iianara	conting, 1	nc.	Address for De	livery: — Includ	e street name,	city, zip code	, any buildin	g/Area #, etc.	the s ——— delive	job site has any restrictions to ize of vehicle that can be used for ery, please mark the vehicle size(s) CAN be used.		
JHET I	Metal Manufac	during I		Will Call	-OR- Del	ivery: Request	ed Date & Tii	ne:			le Size Limitation(s), if applicable		
Sheet													

Line #	Type	Qty.	Ga	W1 (inches)	W2 (inches)	Depth (inches)	Edges	Seams	Connecting Seams	Notes
I										
Ш										
III										
IV										
V										
VI										
VII										

Nes We Can!	Cut Sheet: Form #29 - Chase Covers									
Acosta	Date: Page of	Requested Completion Date and Time:								
Sheet Metal Manufacturing, Inc.	Will Call -OR- Delivery: Request	ted Date & Time:	Vehicle Size Limitation(s), if applicable							
	Address for Delivery: – Include street name.	, city, zip code, any building/Area #, etc.	If the job site has any restrictions to the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used.							
Customer and Job Information – Ple	ease fill out information completely		Van-10'L x 10'6"H							
Company Name:		_ Job Name:	Box Truck-24'L x 13'6"H							
Contact Name:		_ Job Number:	Flatbed-24'L x 10'6" H							
Contact Email:		_ P.O./Purchase Order #:	28' Trailer- 28'L x 13'6"H							
Contact Phone #:		-	45' Trailer-45'L x 13'6" H							
Acosta Mfg. standard is 3" deep with a	cme seam, x-break, and soldered.		not centerlined, and specify dimensions of placemen							
Galvanized	"Butt" Corne	ers								
Stainless 304 2B	Soldered									
Stainless 304 #4	Spot Weld									
Stainless 316 2B	Other:									
Aluminum										
Other:										
Special Instructions:										
111111F ·	Flange: include size) – H (Hem: inclu									
Seams: BC Butt Corn	ers") - SLD (Soldered) - SW (spot we	eldl								

Line #	Qty.	Ga	W1 (inches)	W2 (inches)	Depth (inches)	DIM A	DIM B	Collar Diameter	Centerline Collar (Y/N)	Notes
I										
II										
III										
IV										
V										
VI										
VII										
VIII										
IX										

Cut Sheet:	Form	#30 -	Decco	Top
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Nes We Can!	Cut Sheet: Form #30 -									
Sheet-Metal Manufacturing, Inc.	Will Call -OR- Delive	Date: Page of Requested Completion Date and Time: Will Call -OR- Delivery: Requested Date & Time: Address for Delivery: - Include street name, city, zip code, any building/Area #, etc.								
Customer and Job Information – Pl	,			that CAN be used. Van-10'L x 10'6"H						
Company Name:				Box Truck-24'L x 13'6"H						
Contact Name: Contact Email:				Flatbed-24'L x 10'6" H 28' Trailer- 28'L x 13'6"H						
Contact Phone #:				45' Trailer-45'L x 13'6" H						
(NL) Standard Decco Top w	vithout Legs (WL) Sta	andard Decco Top with Legs		(C) Curved Decco Top						
C A	C B	A — — — — — — — — — — — — — — — — — — —	*** 7" legs are applicable when chase cover is 3" deep. *** DIM C is from top of chase cover to top of decco top.	A" C A T A' T A' T T T T T T T T T T T T T T						
Material:										

Material:			
Galvanized			
Bonderized			
Coppper			
Other:			
Special Instructions:			

Line #	Туре	Qty	Ga	DIM A	DIM B	DIM C	Notes
I I	турс	uty	U O O	DIM A	ם ויווט	DIM C	Notes
II							
III							
IV							
V							
VI							
VII							
VIII							
IX							
Х							
XI							

yes we Can!	Cut Sheet: Form #31 - Angle Flashing								
Customer and Job Information – Ple Company Name: Contact Name: Contact Email:	Date: Page of Requested Completion Date and Time: Will Call -OR Delivery: Requested Date & Time: Address for Delivery: - Include street name, city, zip code, any building/Area #, etc. ease fill out information completely Job Name: Job Number: P.O./Purchase Order #:	Vehicle Size Limitation(s), if applicable: If the job site has any restrictions to the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used. Van-10'L x 10'6"H							
(C) Channel (Z) Z- $ \begin{array}{c cccc} \hline \uparrow & & \hline A & & \hline \downarrow & & \hline & & & \hline & & & \\ A & & & & & \\ & & & & & \\ & & & & & \\ & & & &$	Bar (A) Angle (R) Roof to Wall (N) Nosing $ \begin{array}{ccccccccccccccccccccccccccccccccccc$	(G) Gravel Stop (CO) Capping $ \begin{array}{ccccccccccccccccccccccccccccccccccc$							
Material:	Special Handling Functions:								
Galvanized	For (N) Nosing or (CO) Capping:								
Bonderized Coppper	Acme Edge -or- Kick & Hem Hem Open -or- Hem Closed								
Other:	Acme Edge Diagram:								
Cassial Instructions									

Special Instructions:

Line #	Туре	Qty	Ga	L	A (inches)	B (inches)	C (inches)	Dº1	Dº2	Stretchout (inches)	Hem (inches)	Kick (inches)	Notes
I													
II													
III													
IV													
٧													
VI													
VII													
VIII													
IX													
X													
ΧI													

Nes We Can!		rm #32 – Custom F		tion Data and Time	
Sheet Metal Manufacturing, Inc.			,	tion Date and Time:	
Sheer Mean Manufacturing, Inc.		ery: — Include street name,			If the job site has any restrictions to the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used.
Customer and Job Information – Pl	ease fill out informat	ion completely			Van-10'L x 10'6"H
Company Name:			_ Job Name:		Box Truck-24'L x 13'6"H
Contact Name:			_ Job Number:		Flatbed-24'L x 10'6" H
Contact Email:			_ P.O./Purchase Ord	er #:	28' Trailer- 28'L x 13'6"H
Contact Phone #:			= -		45' Trailer-45'L x 13'6" H
Material:		Special Handling F	unctions:	Static Pressure:	Liner:
Galvanized Sta	ainless 316 2B	Exposed		0-2	NO NO
Bonderized Co	ld Rolled	Not Exposed		3	YES - 0.5"
	uminum	Seal Seams		4	1"
Jet Kote Alı	Visqueen/Wrap E	nds	6	1.5"	
Stainless 304 2B		Wipe Down Inside	е	Other:	> Positive 2"
Other:		Wipe Down Inside			Negative
Special Instructions:					
RAW (Raw) – B (B Seams: PB (Pittsburgh Orientation: TD (Top D	ead) – C (Crimp) n) – MW (Mig We lown) – BU (Bott er: Regular; KSF	- PS (Pipe Size) - SI ld) - TW (Tig Weld) - om Up) - CL (Centerl R-195; 3/8" Rod; 1"/1.	E (Small End) – I BC ("Butt Corne line) – 0 (Offset) .5" Standoff) – L1	I (Hem: include size and rs") – SLD (Soldered) – S – STD (Shop Standard) - V (Large Turn Vanes) – S	S W (spot weld) - R (Radius) – A (Angle/Degree)

yes We Can!

Cut Sheet: Form #33 - Stock Order Form: 1 of 2

7	Appeta	D	ate:Pa	ge	of Requested	d Completic	on Date and Tin	ne:			
SI	neet-Metal Manufacturing, Inc.	_ [Delivery	: Requested Date & T	ime:			Vehicle Siz If the job s the size of	ite has an vehicle th	tion(s), if applicable: ny restrictions to nat can be used for k the vehicle size(s)
		_							that CAN b		K (116 V61116(6 3126(3)
Custom	er and Job Information	– Please	e fill out information com	nletely					Van	-10'L x 1	0'6"H
											4'L x 13'6"H
Company	Name:										
Contact I	Name:				Job Numl	ber:			Flat	:bed-24'I	L x 10'6" H
Contact I	Email:				P.O./Purc	hase Order	#:		28'	Trailer- 2	28'L x 13'6"H
Contact I	Phone #:									Trailer_/	5'L x 13'6" H
Contact i	HOHO II .									Truitor 4	10 L X 10 0 11
Special	Handling Functions:		/isqueen/Cover Ends on	all items	(additional charge a	pplies)	Ехр	osed	*All items will unless otherw		cated galvanized, I by customer.
Qty. (each)	Spiral Pipe (10' or 8' Lg)	Qty. (each)	Spiral Collars	Qty. (each)	Spiral Elbows 45°	Qty. (per foot)	Wireflex 25' LG	Qty. (each)	Adjustable Elbows 90°	Qty. (each)	Adjustable Elbows 45°
sizes	s 38"-64" are made to order	size	es 38"+ are made to order	□S/R F	Radius L/R Radus	□R 4.2	□R6	□S/R Ra	diusL/R Radius (4"-18")	□S/R Rad	diusL/R Radius (4"-18")
	3" (26GA)		3" (26GA)		8" (24 GA)		4"		3" (26GA)		3" (26GA)
	4"		4" (26GA)		10" (24 GA)		6"		4" 24GA 26GA		4" 24GA 26GA
	5" (26GA)		5" (26GA)		12" (24 GA)		8"		5" 24GA 26GA		5" 24GA 26GA
	6" 24GA 26GA 8'Lg		6" (26GA)		14" (24 GA)		10"		6" 24GA 26GA		6"
	7" (26GA)		7" (26GA)		16" (24 GA)		12"		8" 24GA 26GA		8" 24GA 26GA
	8" 24GA 26GA 8'Lg 9" (26GA)		8" (26GA) 9" (26GA)		18" (24 GA)		14"		10" 24GA 26GA 12" 24GA 26GA		10" 24GA 26GA
	10" 24GA 26GA 8'Lg		10" (26GA)		20" (24 GA) 22" (24 GA)		18"		14" 24GA 26GA		12" 24GA 26GA 14" 24GA 26GA
	12" 24GA 26GA 8'Lg		12" (26GA)		24" (24 GA)		20"		16" (24 GA)		16" (24 GA)
	14" 24GA 26GA 8'Lg		14" (26GA)	Qty. (each)	Spiral Elbows 90°	Qty. (per foot)	Wireflex 5' LG		18" (24 GA)		18" (24 GA)
	16" (24 GA) 8'Lg		16" (24 GA)	□S/R F	RadiusL/R Radus	□R 4.2	□R8		20" (24 GA)		20" (24 GA)
	18" (24 GA) 🔲 8'Lg		18" (24 GA)		8" (24 GA)		4"		22" (24 GA)		22" (24 GA)
	20" (24 GA) 8'Lg		20" (24 GA)		10" (24 GA)		6"		24" (24 GA)		24" (24 GA)
	22" (24 GA)		22" (24 GA)		12" (24 GA)		8"		26" (24 GA)		26" (24 GA)
	24" (24 GA)		24" (24 GA)		14" (24 GA)		10"		28" (22 GA)		28" (22 GA)
	26" (24 GA)		26" (24 GA)		16" (24 GA)		12"		30" (22 GA)		30" (22 GA)
	28" (22 GA)		28" (22 GA)		18" (24 GA)		14"		32" (22 GA)		32" (22 GA)
	30" (22 GA)		30" (22 GA)		20" (24 GA)		16"		34" (22 GA)		34" (22 GA)
	34" (22 GA) 36" (22 GA)		32" (22 GA) 34" (22 GA)		22" (24 GA) 24" (24 GA)		20"			Qty. (each)	Alumaspiral
	36" (22 GA)		36" (22 GA)	Qty. (each)	Spot & Sealed Elbows 45°	Qty. (each)	Acoustical Flex w/out Damper	Qty. (each)	Acoustical Flex w/ Damper	Taped	☐ Visqueen
Qty. (per foot	Strap	Qty. (each)	Spot & Sealed Elbows 90°	□ S/R R	adius 🗌 L/R Radius	☐ R 4.2	□R8	□R 4.2	?		6"
	1" x 120" (18 GA)		S/R Radius L/R Radius		4" (24 GA)		6"		6"		8"
	1" x 120" (22 GA)		4" (24 GA)		6" (24 GA)		8"		8"		10"
	1" x 60" (22 GA): ROLL		6" (24 GA)		8" (24 GA)		10"		10"		12"
	1.5" x 120" (22 GA)		8" (24 GA)		10" (24 GA)		12"		12"		14"
	1.5" x 120" (24 GA)		10" (24 GA)		12" (24 GA)		14"		14"		16"
	1.5" x 100" (26 GA): ROLL		12" (24 GA)		14" (24 GA)		16"		16"		18"
			14" (24 GA)		16" (24 GA)		18"		18"		20"
			16" (24 GA) 18" (24 GA)		18" (24 GA) 20" (24 GA) *S/R Only		20"		20"	-	24"
			20" (24 GA) *S/R Only		20 (24 OR) OFR OIR						
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Cut Sheet: Form #34 - Stock Order Form: 2 of 2

Customer Company N Contact Na Contact Em	me:	Addi ———————————————————————————————————	Will Call -OR- [ess for Delivery: -	Delivery - Include str	of Requested Completion Date and Time: reet name, city, zip code, any building/Area #, etc. Job Name: Job Number: P.O./Purchase Order #:		Vehicle Size Limitation(s), if applicable: If the job site has any restrictions to the size of vehicle that can be used for delivery, please mark the vehicle size(s) that CAN be used. Van-10'L x 10'6"H Box Truck-24'L x 13'6"H Flatbed-24'L x 10'6" H 28' Trailer-28'L x 13'6"H 45' Trailer-45'L x 13'6" H
Special Ha	indling Functions:	Visq	ueen/Cover Ends	on all items	s (additional charge applies) Expo	sed	*All items will be fabricated galvanized, unless otherwise noted by customer.
Qty. (each)	Square-to-Round	Qty. (each)	Conical Tap	Qty. (each)	Saddle Wye	Qty. (each)	Collar with Damper
	10"x12" to 8" (24GA)		6"		4" on 6"x8"x10"		4" ("Jiffy" Hardware)
	10"x12" to 10" (24GA)		8"		6" on 8"x10"x12"		5" ("Jiffy" Hardware)
	10"x12" to 12" (24GA)		10"		8" on 10"x12"x14"		6" ("Jiffy" Hardware) Heavy-duty Hardware
	10"x12" to 14" (24GA)		12"		10" on 12"x14"x16"		7" ("Jiffy" Hardware)
	12"x14" to 8" (24GA)		14"		12" on 14"x16"x18"		8" ["Jiffy" Hardware] Heavy-duty Hardware
	12"x14" to 10" (24GA)		16"		14" on 16"x18"x20"		9" ("Jiffy" Hardware)
	12.5"x14" to 12" (24GA)	Qty. (each)	Self Stick Collar	Qty. (each)	Saddle Tee		10" ["Jiffy" Hardware] Heavy-duty Hardware
	12.5"x14" to 14" (24GA)	.,,,,,,,	4" (26GA)	.,,	6" on 8"		12" ("Jiffy" Hardware) Heavy-duty Hardware
	15"x16" to 16" (24GA)		6" (26GA)		6" on 10"		14" ("Jiffy" Hardware) Heavy-duty Hardware
	15"x16" to 18" (24GA)		8" (26GA)		6" on 12"		16" ("Jiffy" Hardware) Heavy-duty Hardware
	20"x17.5" to 16" (24GA)		10" (26GA)		8" on 10"		18" ("Jiffy" Hardware) Heavy-duty Hardware
	20"x17.5" to 18" (24GA)		12" (26GA)		8" on 12"	Qty. (each)	Spiral End Cap
Qty. (each)	Taper with Collar		14" (26GA)		8" on 14"	29. (22)	4" (26GA)
All are 24 gau			16" (24GA)		10" on 12"		5" (26GA)
	6"-4"		18" (24GA)		10" on 14"		6" (26GA)
	8"-4"		20" (24GA)		10" on 16"		7" [26GA]
	8"-6" not for spiral		22" (24GA)		12" on 14"		8" (26GA)
	10"-6"		24" (24GA)		12" on 16"		9" (26GA)
	10"-8" not for spiral	Qty. (each)	Ceiling Box		12" on 18"		10" (26GA)
	12"-8"	, , , , , ,	6"x6"x6"		14" on 16"		12" (26GA)
	12"-10" not for spiral		8"x8"x8"		14" on 18"		14" (26GA)
	14"-10" not for spiral		10"x10"x8"		14" on 20"		16" (24GA)
	14"-12" not for spiral		10"x10"x10"	Qty. (each)	Saddle Tap (rect.)		18" (24GA)
	16"-12"		12"x12"x10"	, , , , , , ,	8"x16" on 10" round		20" (24GA)
	16"-14" 🔲 not for spiral		12"x12"x12"		8"x16" on 12" round		22" (24GA)
	18"-14"		14"x14"x12"		8"x16" on 14" round		24" (24GA)
	18"-16" □ not for spiral		14"x14"x14"		8"x12" on 10" round	Qty. (each)	Miscellaneous
	20"-16"		16"x16"x14"		8"x12" on 12" round	asy. (odoli)	DP 1010 sealant (1-gallon tub)
	20"-18"		18"x18"x16"		8"x12" on 14" round		DP 1020 sealant (1-gallon tub)
	22"-18"		20"x20"x18"	Qty. (each)	"S" and Drive Clip		2" x 360" 555 "FlexFix" Black Tape
	22"-20"		22"x22"x20"	arj. (odon)	"S" Clip 120" lg Galvanized 304 2B Stainless		2" x 180' 557 UL "FlexFix" Black Tape
	24"-20"		100		Drive Clip 120" lg Galvanized 304 2B Stainless		2" x 360" 555 UL "FlexFix" Siver Tape
	24"-22"				Standing "S" Clip 120" lg Galvanized 304 2B Stainless		2" x 180" 558 UL 181-B Silver Tape
					Security of outside Controllings		#10 x 0.75" Self-Tapping Screws
							#8 x 0.5" Zip Screws
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